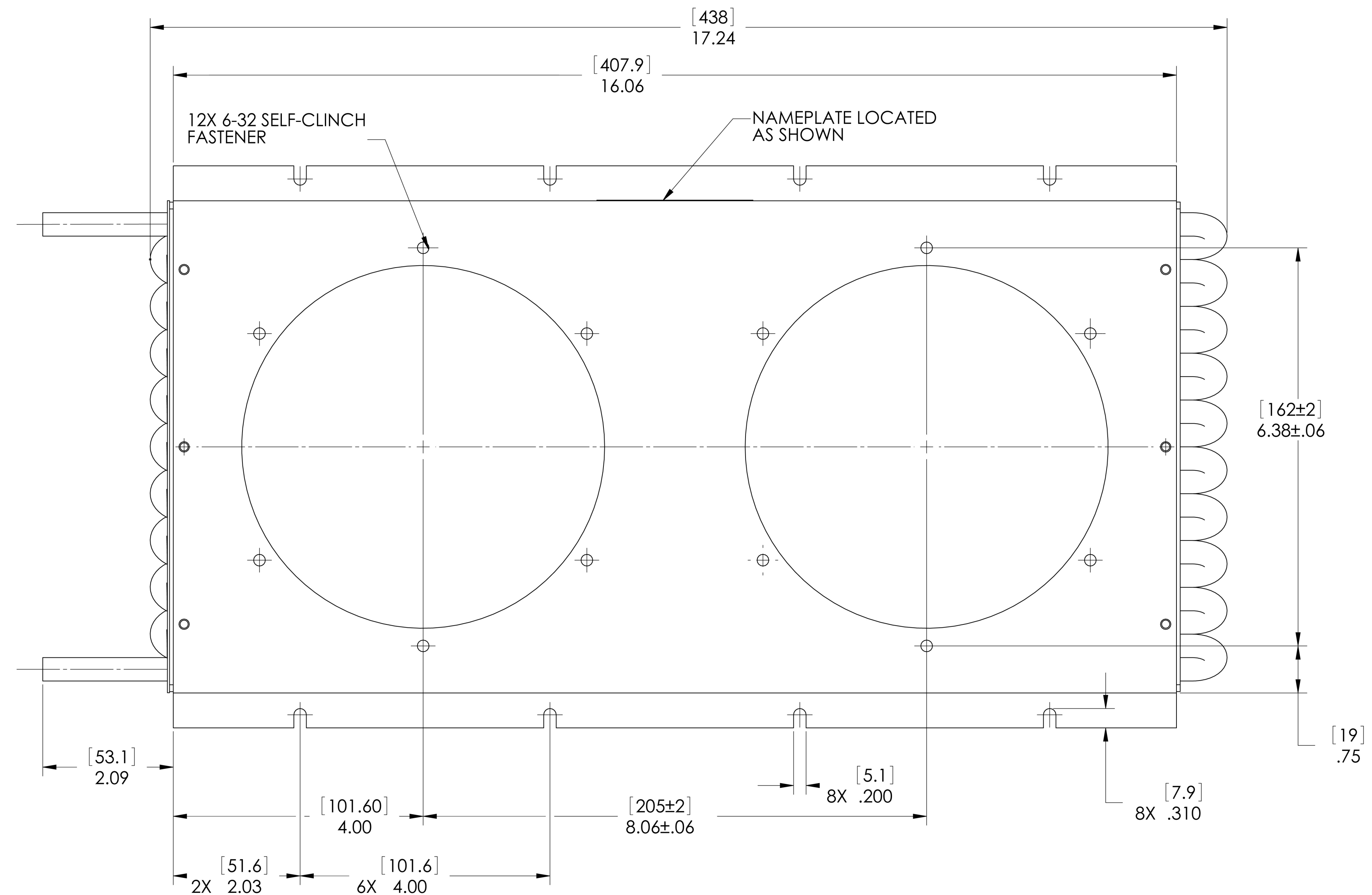
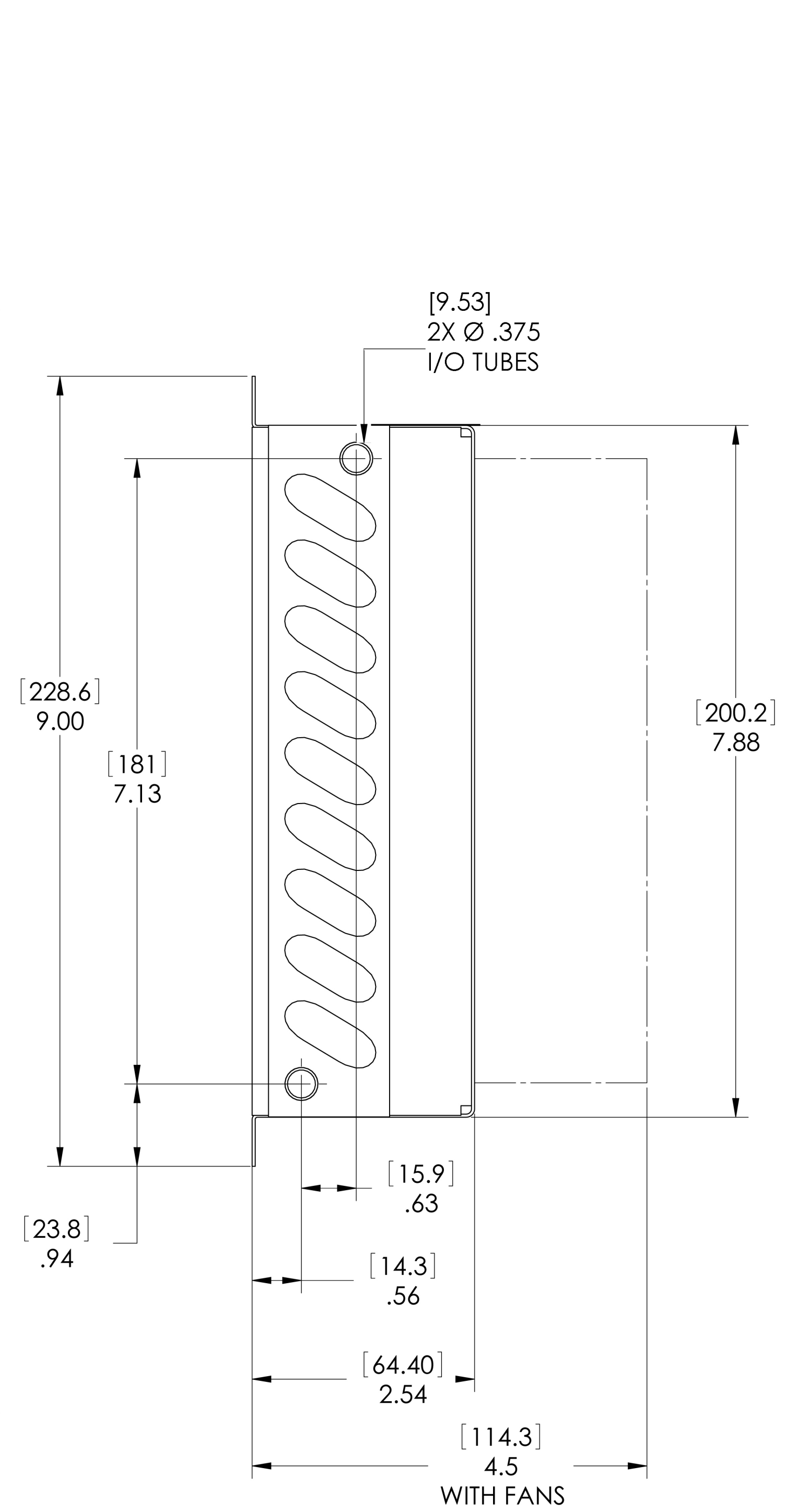


THIS DOCUMENT IS THE PROPERTY OF LYTRON, INC. AND REPRESENTS A PROPRIETARY ARTICLE ON WHICH LYTRON, INC. RETAINS ANY AND ALL PATENT AND OTHER RIGHTS, INCLUDING EXCLUSIVE RIGHTS OF USE AND/OR MANUFACTURE AND/OR SALE. POSSESSION OF THIS DOCUMENT DOES NOT CONVEY ANY PERMISSION TO REPRODUCE THE DOCUMENT OR MANUFACTURE THE ARTICLE OR ARTICLES SHOWN THEREIN.



MATERIAL	
TUBING CIRCUIT & FRAMING	STAINLESS STEEL
OUTER FIN	COPPER
FITTINGS	STAINLESS STEEL

4220G10SB

- NOTES:
1. DIMENSIONS IN [] ARE IN MILLIMETERS.
 2. LEAK TEST- PNEUMATIC PRESSURE TEST AT 150 PSIG.

UNLESS OTHERWISE SPECIFIED		REDRAWN	DATE	 Lytron Inc. 55 Dragon Ct. Woburn Ma. 01801
ANGULAR DIMENSIONS ARE ± 1°		DRAWN		
SURFACE ROUGHNESS 125 (3.2µ)		CHECKED		DRAWING TITLE
BREAK EDGES .010 MAX.		APPV'D		HEAT EXCHANGER
REMOVE ALL BURRS		APPV'D		
TOLERANCE ON DECIMALS		DO NOT SCALE THIS DRAWING		SIZE
INCH ±.X ±.XX ±.XXX		MATL	SEE TABLE	FSCM NO.
(mm) ±2.5 ±.XX ±.XXX		FINISH		DRAWING NO.
THIRD ANGLE PROJECTION				REV
DIMENSIONS AND TOLERANCING ARE PER ANSI STD Y14.5				D 11245
				S-4220G10SB
				P
				SCALE 7/8
				WT.
				SHEET 1 OF 2