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- 1. DIMENSIONS IN [] ARE IN MILLIMETERS.
- 2. LEAK TEST- PNEUMATIC PRESSURE TEST AT 150 PSIG.
- 3. FINISH WILL BE AS FOLLOWS: SEMI GLOSS BLACK ACRYLIC PAINT.
- 4. 1" OF END OF FITTINGS TO BE FREE OF PAINT.

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6320G3SB

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ANGULAR DIMENSIONS ± 5° SURFACE ROUGHNESS 125/ (3.2 m) BREAK EDGES .010 (.25mm) MAX. REMOVE ALL BURRS

UNLESS OTHERWISE SPECIFIED	DRN	DATE	LYTRON INCORPORATED					
NGULAR DIMENSIONS ± 5° JRFACE ROUGHNESS 125/ (3.2 m) REAK EDGES .010 (.25mm) MAX.	СНК'D		WOBURN, MASSACHUSETTS					
EAK EDGES JUIU (J25mm) MAX. EMOVE ALL BURRS	APPV'D		DRAWING TITLE					
TOLERANCE ON DECIMALS	APPV'D		HEAT EXCHANGER					
.X .XX .XXX INCH ±.X ±.10 ±.010	APPV'D		CORE CODE: L14-2-16-20.06					
$mm \pm XX \pm XX \pm XXX$	DO NOT SCALE THIS DRAWING							
				FSCM NC	О.	DRAWING NO.		REV
	AL SHEET METAL			1124	15	S-6320G3SB		
T DIMENSIONS AND TOLERANCING								
ARE PER ANSI STD Y14.5			SCALE 1/2			VT. SHEET 1 OF 1		1
3		2					1	

COPPER			
COPPER			
ALUMINUM			

MATERIAL					
FITTINGS	COPPER				
OUTER FIN & TUBE	COPPER				
FRAME	ALUMINUM				

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