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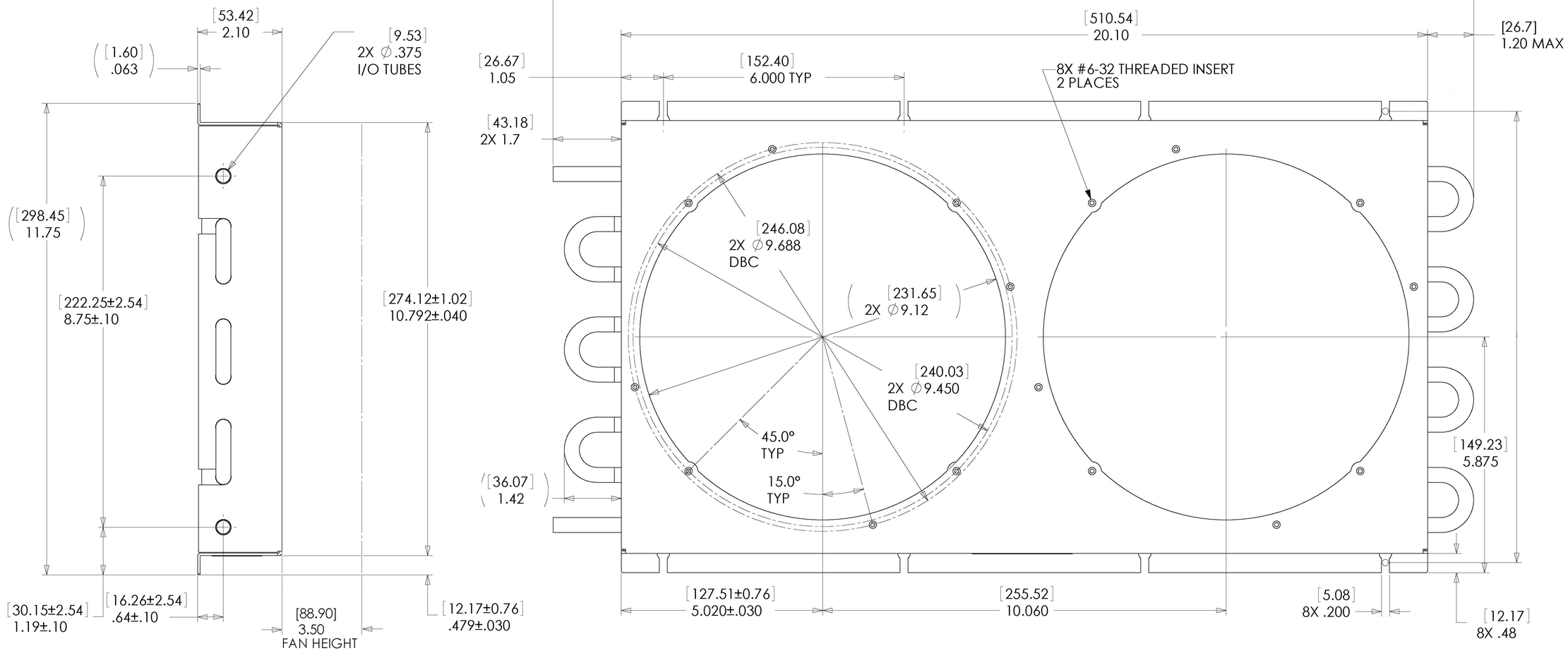

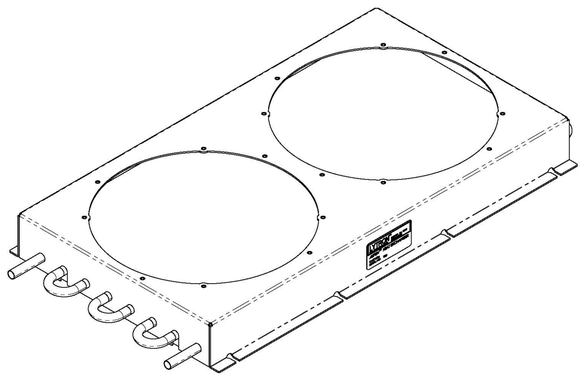

AS08-20G01SB

MATERIAL	
FITTINGS / TUBE	316 SS
FIN	COPPER
FRAME	ALUMINUM

NOTES:

1. PRESSURE TEST TO 150 PSIG PER LYTRON PROCEDURE 4.9.9.
2. DIMENSIONS IN [ ] ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED ANGULAR DIMENSIONS ± 5° SURFACE ROUGHNESS √ (3.2 m) BREAD EDGES .010 (.25mm) MAX. REMOVE ALL BURRS	DRAWN	DATE
	CHECKED	
	APPROVED	
TOLERANCE ON DECIMALS INCH X ±.1, XX ±.06, XXX ±.015 mm X ±XX, XX ±XX, XXX ±XXX	APPROVED	
	APPROVED	
	DO NOT SCALE THIS DRAWING	
THIRD ANGLE PROJECTION DIMENSIONS AND TOLERANCING ARE PER ANSI STD Y14.5	MATERIAL: SEE TABLE	
	FINISH: NONE	

LYTRON INCORPORATED
WOBURN, MASSACHUSETTS

DRAWING TITLE
HEAT EXCHANGER ASSY
CORE CODE: A08-01-22-19.97

SIZE	FSCM NO.	DRAWING NO.	REV
D	11245	S-AS08-20G01SB	F
SCALE 3/4		WT.	SHEET 1 OF 1