

QL68I6SA

- 685nm 30mW 60°C
- Red Laser

Feb. 2019 (Ver. 3)

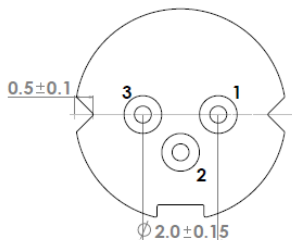
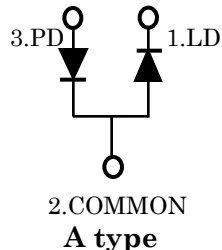
• Application

- Industrials
- Laser Module

• Features

- 685nm Red Laser
- CW laser (Continuous Wave)
- Single Transvers / TE mode laser
- 5.6mm Package

• Electrical Connection

P/N	Pin Configuration	Internal Circuit
QL68I6SA	Bottom View 	 A type

1. ABSOLUTE MAXIMUM RATING

Item	Symbols	Values	Unit
Optical Output Power	P	30	mW
Laser Diode Reverse Voltage	V	2	V
Photo Diode Reverse Voltage	V	30	V
Operating Temperature	Topr	-10 ~ +60	°C
Storage Temperature	Tstg	-40 ~ +85	°C

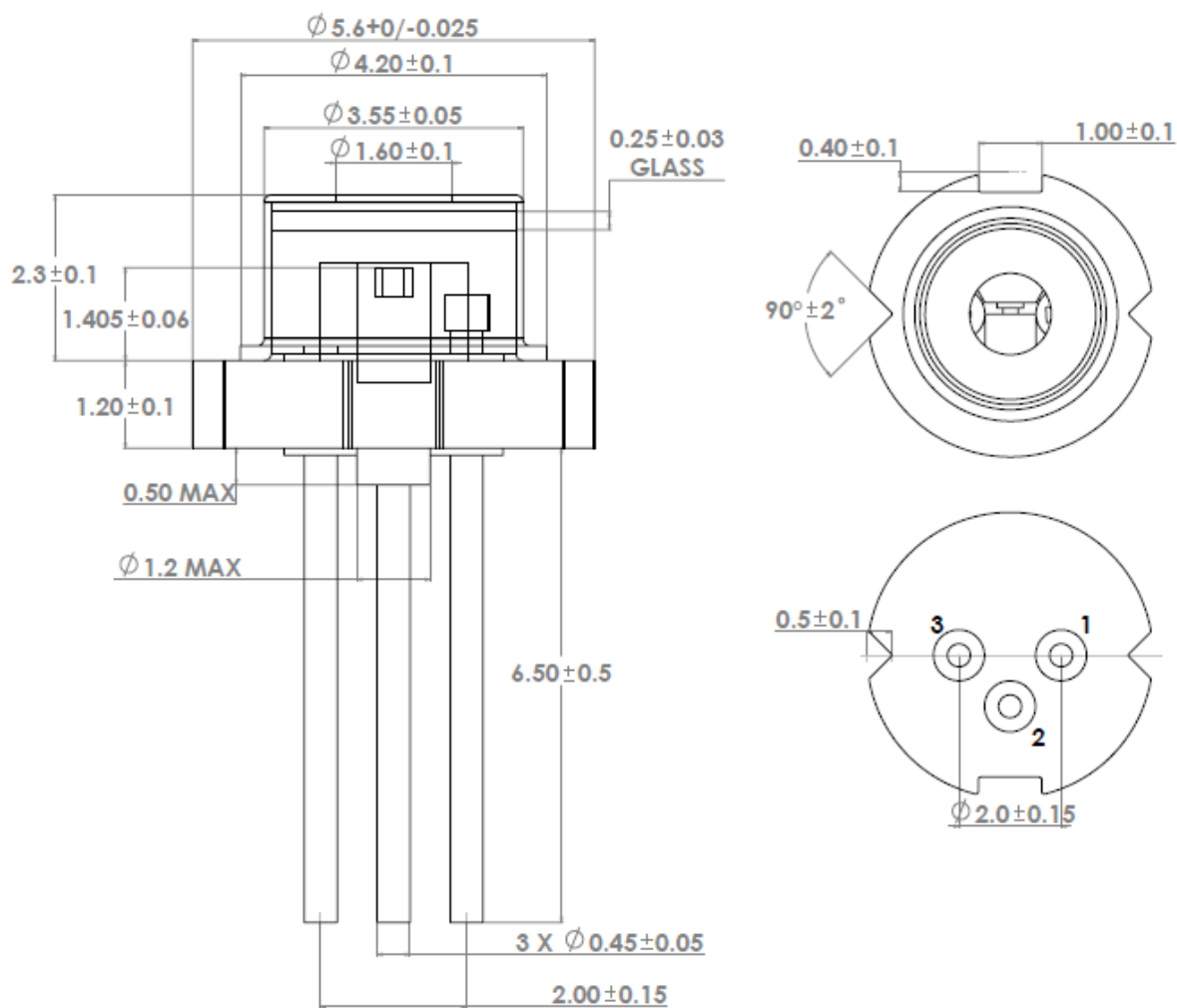
2. ELECTRICAL and OPTICAL CHARACTERISTICS at Tc=25°C

Item	Symbol	Min	Typ	Max	Unit	Condition
Threshold Current	Ith	-	28	60	mA	-
Operating Current	Iop	-	60	140	mA	Po=30mW
Operating Voltage	Vop	2	2.2	3	V	Po=30mW
Lasing Wavelength	λ_p	670	683	700	nm	Po=30mW
Beam Divergence	$\theta_{ }$	8	11	14	deg	Po=30mW
	$\theta_{\perp}$	16	19	25	deg	Po=30mW
Beam Angle	$\Delta\theta_{ }$	-2	-	+2	deg	Po=30mW
	$\Delta\theta_{\perp}$	-2.5	-	+2.5	deg	Po=30mW
Monitor Current	Im	0.05	0.4	2.5	mA	Po=30mW
Optical Distance	$\Delta X, \Delta Y, \Delta Z$	-60	-	+60	μm	-

Note : Tc = Case (Stem) temperature

- Use in APC condition with heat sink and do not exceed 30mW 60°C
- The products and product specifications are subject to change without notice.

3. PACKAGE DIMENSION (unit : mm)



Note : Tolerance is $\pm 0.05\text{mm}$ for items without tolerance marking

[illegible]

5. PRECAUTIONS

1) Absolute maximum ratings

The absolute maximum ratings which must not be exceeded even momentarily have been established for over driving laser operation reason such as COD. Exercise particular caution with respect to the drive voltage supply and static electricity.

2) Prevention of surge current and electrostatic discharge(ESD) and surge stress

Laser diode is sensitive device to ESD and surge, so even an extremely short time, laser diode damaged with the strong light emitted.

Use the power supply that was designed not to exceed the optical power output specified at the absolute maximum ratings

We advise taking the following protective measures

- Ground the device and circuits
- When working with laser diodes wear anti-static clothing.
Grounded wrist straps should always be worn while working with laser diodes.
- Use anti-static containers for transport and storage.
- Laser diode deterioration and damage can occur due to excessive current spikes when the power is turned on or off.
Design circuits to avoid the generating of excessive current spikes

3) Soldering

When soldering, please give attention to the mechanical stress and the temperature. Temperature of die-pad portion should be less than 200°C.

It is recommended to radiate heat by putting heat sink on the package.

※ Soldering temperature and time : Iron temperature less than 350°C within 3sec (leads only)

4) Eye Safety

When the laser diode is in operation, looking into laser beam directly by naked eyes, even through a lens, microscope or optical fibers, may cause severe damage to human eyes. For observing laser beams, using safety goggles is recommended