

# LDD-1321 Laser Diode Driver with optional TEC Controller



## Overview

The LDD-1321 is a current driver designed to precisiondrive low-current laser diodes or other loads in continuous wave applications.

The LDD-1321 offers various safety features, including two inputs for laser diode temperature monitoring. The PWR-1191 expansion board can be attached on top to enable the TEC Controller feature of the device, turning it into a full-fledged Laser and TEC Controller (LTC).

The device can be fully digitally controlled, the firmware can be upgraded, and various digital and analog interfaces are available.

## Documentation

• For additional information, please consult the User Manual and the Communication Protocol of the device.

## Features

## **Input Characteristics**

• DC input voltage: 12 to 24 V

## Laser Diode Driver

- Output Voltage: 0 to 14 V (nominal)
- Output Current: 0 to 1.5 A (nominal)
- Target application: low current CW

#### **Main Features**

- Digital control
- Easy configuration via provided GUI software
- Can be integrated in a system via a variety of interfaces or used as a stand-alone driver (set and forget)

## Communication interfaces

- USB (isolated)
- RS485
- RS232 TTL
- CAN

#### Digital I/O

- Assortment of configurable functions
- Interlock input

#### **Analog interfaces**

- 2 temperature inputs
- Optional photodiode input

## **TEC controller (optional feature)**

- Supports TECs and resistive heaters.
- Output voltage: 0 to ±20 V (dependent on input voltage)
- Output current: 0 to ±4 A
- Autotuning
- Can be used to stabilize your laser's temperature



#### **Absolute Maximum Ratings**

| Supply voltage (DC) | 27 V                    |
|---------------------|-------------------------|
| Supply current (DC) | 7 A (fused)             |
| Temperature         | -40 - 90°C              |
| Humidity            | 5 — 95%, non-condensing |

## **Thermal Information**



Operating temperature range (board temperature,<br/>upper limit enforced by overtemperature protection)0-70 °C

#### Note on heat sinking

Depending on your setup, additional cooling might be needed to avoid an overtemperature error during operation of the LDD.

This note shows a possible application scenario. The LDD-1321 was placed in a closed aluminum case with one perforation, which was then placed inside a ventilated climatic chamber. The device was driving a constant voltage load of 5 V with the following settings: forward voltage 5 V, differential resistance 0  $\Omega$ , maximum current 1.5 A. The power supply voltage chosen was 12 V.





Three temperatures were measured.  $T_a$  is the ambient temperature inside the chamber,  $T_{local}$  is the air temperature inside the case, and  $T_{dev}$  is the PCB temperature of the device. In the operating area marked in red, the heatsinking (or lack thereof) of this setup becomes insufficient for continuous use over several minutes.





## Power Input Characteristics

Unless otherwise noted:  $T_A = 25$  °C.

| Symbol                | Parameter                | Test Conditions/Notes                    | Min  | Тур | Max  | Unit             |
|-----------------------|--------------------------|--|------|-----|------|------------------|
| U <sub>in</sub>       | Supply voltage           | Nominal                                  | 11.5 |     | 25.5 | V                |
| U <sub>inripple</sub> | Tolerated ripple voltage | $U_{in}$ always in range specified above |      | 300 |      | mV <sub>pp</sub> |

## LDD Output Characteristics

Unless otherwise noted:  $T_A = 25$  °C.

| Symbol               | Parameter  | Test Conditions/Notes  | Min                  | Тур                | Max | Unit  |
|----------------------|--|--|----------------------|--------------------|-----|-------|
| Static               |  |  |                      |                    |     |       |
| I <sub>out max</sub> | Maximum nominal output current   | Operating area limitations apply separately.   | 1.5                  |                    |     | A     |
| I <sub>outleak</sub> | Leakage output current<br>Applies with current output disabled but anode supply enabled (use case: current<br>modulation down to zero). Disabling the anode power supply turns off this<br>current (use case: static on or off use of the current source). | $V_{LDA} > 1 \text{ V}, R_{load} \cong 0 \Omega$   | $0.84 \cdot V_{LDA}$ |                    |     |       |
| I <sub>outmin</sub>  | Zero-setpoint output current<br>Due to calibration. Can be reduced to the specification above by applying a user   | $V_{LDA} = 6 \text{ V}, R_{load} \cong 0 \Omega$   | 4                    |                    |     | mA    |
|                      | calibration offset (reduces current accuracy).   | $V_{LDA} = 15 \text{ V}, R_{load} \cong 0 \Omega$  | 5                    |                    |     |       |
| $\Delta_{I_{out}}$   | Set current resolution   |  |                      | 0.1                |     | mA    |
| V <sub>LDAmax</sub>  | Maximum anode voltage  | Whichever is lower   |                      | $V_{in} - 1$ or 20 |     | V     |
| V <sub>out max</sub> | Maximum output voltage (on load)   | Corresponding anode voltage must<br>be reachable   |                      | 14                 |     | V     |
| $\alpha_{T_{drive}}$ | Output current temperature coefficient/drift<br>(relative to device temperature)   | $I_{out} = 0.5 \text{ A}, T_0 = 15 \text{ °C}, T_1 = 40 \text{ °C}$  |                      | ±125               |     | ppm/K |
| $\alpha_{T_{meas}}$  | Output current temperature measurement coefficient/drift (relative to device temperature)  | $I_{out} = 0.5 \text{ A}, T_0 = 15 \text{ °C}, T_1 = 40 \text{ °C}$  |                      | ±80                |     | ppm/K |
| Dynamic              |  |  |                      |                    |     |       |
| f <sub>BW</sub>      | Analog bandwidth   | 1.5 A on 1 $\Omega$ resistor. 50% sine<br>amplitude. This specification is<br>relevant to changing load<br>characteristics. Applies independently<br>of the refresh rate.                                    |                      | 190                |     | kHz   |
| t <sub>rise</sub>    | Analog rise time   | 1.5 A on 1 $\Omega$ resistor. This<br>specification is relevant to step<br>changes in the load and applies<br>independently of the modulation rise<br>time. Pulsing not supported at time of<br>publication. |                      | 6                  |     | μs    |
| $f_s$                | Setpoint refresh rate  | Applies to internally generated<br>current ramping. Current modulation<br>not supported at time of publication.  |                      | 1562.5             |     | Hz    |



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## **Operating area**

This device features a linear-mode laser diode driver, which uses a transistor (pictured as a current source) to control the current in the laser. This topology requires to consider the power dissipated on the current sink, as the portion of the voltage that does not fall on the load will fall on it. To enable simple and safe use, this device automatically shuts down if the safe operating area of the current sink is not respected. The shutdown limit is shown in the charts below, at a typical device temperature and at the limit device temperature (worst-case). The voltage of the voltage source,  $V_{LDA}$  (laser diode anode voltage), is automatically set by the device based on the laser characteristics and maximum current set by the user.



Note: these points are not all thermally stable without additional cooling. See User Manual for details on how to use this curve to see if your load is compatible with the LDD-1321.



## **Safety Characteristics**

Unless otherwise noted:  $T_A = 25$  °C.

| Symbol                       | Parameter                             | Test Conditions/Notes | Min | Тур | Max | Unit |  |  |  |
|------------------------------|---------------------------------------|-----------------------|-----|-----|-----|------|--|--|--|
| Current shut-off t           | Current shut-off time (current < TBD) |                       |     |     |     |      |  |  |  |
| t <sub>of fovercurrent</sub> | Overcurrent (against set threshold)   |                       |     | TBD |     | μs   |  |  |  |
| $t_{off_{overcurrent}}$      | Fast overcurrent (fixed threshold)    |                       |     | TBD |     | μs   |  |  |  |
| $t_{off_{PIDover}}$          | PID upper saturation                  |                       |     | TBD |     | μs   |  |  |  |
| t <sub>offinterlock</sub>    | Interlock signal low                  |                       |     | TBD |     | μs   |  |  |  |
| t <sub>of ferror</sub>       | Generic software-initiated error      |                       |     | TBD |     | μs   |  |  |  |

## **External Temperature Measurement (NTC only)**

 $T_A$  = 25 °C, measurement configuration: 12 bit / 2-wire / unshielded cable < 50 mm, temperature probe: NTC B<sub>25/100</sub> 3988K R<sub>25</sub> 10k.

| Symbol   | Parameter         | Test Conditions/Notes           | Min | Тур        | Max | Unit |
|--|-------------------|---------------------------------|-----|------------|-----|------|
| Symbol Parameter   R <sub>LR range</sub> Measurement range |                   | 295                             |     | 106400     | Ω   |      |
| R <sub>LR range</sub>                                      | Measurement range | Corresponding temperature range |     | 130 to -21 |     | °C   |

## General Purpose Digital I/O Characteristics (GPIO1 ... GPIO10)

Unless otherwise noted:  $T_A = 25$  °C.

| Symbol Parameter Test Conditions/Notes Min Typ Max Un |                            |  |   |  |  |   |  |  |
|---|----------------------------|--|---|--|--|---|--|--|
| Input Characteristics                                 |                            |  |   |  |  |   |  |  |
| $U_{IH}$  | Logic high input threshold |  | 2 |  |  | V |  |  |



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| $U_{IL}$         | Logic low input threshold     |                    |      |     | 1   | V  |
|------------------|-------------------------------|--------------------|------|-----|-----|----|
| $U_{I_{MAX}}$    | Maximum input voltage         |                    | -0.3 |     | 5.5 | V  |
| Output Charac    | teristics                     |                    |      |     |     |    |
| U <sub>OH</sub>  | Logic high output voltage     | Output current 8mA | 2.8  |     | 3.3 | V  |
| $U_{OL}$         | Logic low output voltage      | Input current 8mA  |      |     | 0.4 | V  |
| $Z_{OUT}$        | Output Impedance              |                    | 110  | 120 | 150 | Ω  |
| I <sub>OUT</sub> | Output Sink or Source Current |                    |      | ±8  | ±20 | mA |
| ESD Protection   |                               |                    |      |     |     |    |
|                  |                               |                    |      |     |     |    |
| $U_{PP}$         | ESD discharge                 | IEC61000-4-2       |      | 18  |     | kV |



## Analog Input Characteristics

Unless otherwise noted:  $T_A$  = 25 °C. Voltages referenced to AGND.

| Symbol             | Parameter                                | Test Conditions/Notes | Min | Тур | Max | Unit |
|--------------------|--|-----------------------|-----|-----|-----|------|
| Input Characterist | ics                                      |                       |     |     |     |      |
| $U_{I+}$           | AIN+ voltage                             |                       | -1  |     | 11  | V    |
| $U_{I-}$           | AIN– voltage                             |                       | -1  |     | 11  | V    |
| $U_{IN}$           | Nominal differential input voltage range |                       | 0   |     | 10  | V    |

## **Interlock Input Characteristics**

Unless otherwise noted:  $T_A$  = 25 °C. The interlock can be deactivated by using the dipswitch S1.

| Symbol                | Parameter                            | Test Conditions/Notes                              | Min | Тур | Max | Unit |
|-----------------------|--------------------------------------|--|-----|-----|-----|------|
| Input Characteristics |                                      |  |     |     |     |      |
| V <sub>IACT</sub>     | Interlock active input voltage range | Voltage range which is detected as<br>active input | 3   |     | 30  | V    |
| V <sub>IORM</sub>     | Maximum working insulation voltage   |  |     |     | 120 | V    |

## **Photodiode Input Characteristics (optional)**

Unless otherwise noted:  $T_A = 25$  °C.

| Symbol            | Parameter                                     | Test Conditions/Notes | Min | Тур | Max | Unit |
|-------------------|---|-----------------------|-----|-----|-----|------|
| Input Characteris | stics   |                       |     |     |     |      |
| I <sub>in</sub>   | Photodiode current measurement nominal limits | -PD0.5                | 0   |     | 4   | mA   |
|                   |   | -PD1                  | 0   |     | 2   |      |
|                   |   | -PD2                  | 0   |     | 1   |      |
|                   |   | -PD4                  | 0   |     | 0.5 |      |

## TEC Controller (PWR-1191 expansion board required)

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This board features a bidirectional current driver, which enables the TEC Controller functionality of the device.



## **Operating range**

| Operating temperature range (board temperature,     | 0–90 °C |
|---|---------|
| upper limit enforced by overtemperature protection) |         |

## **Electrical characteristics**

Unless otherwise noted: 25 °C,  $U_{in}$  = 24 V,  $R_{load}$  = 3.75  $\Omega$ .

| Symbol | Parameter                    | Test Conditions/Notes                      | Min | Тур | Max | Unit |
|--------|------------------------------|--|-----|-----|-----|------|
| Iout   | Bipolar output current swing |  |     |     | ±4  | Α    |
| Uout   | Bipolar output voltage swing | $U_{out}$ maximum $\sim 0.85 \cdot U_{in}$ |     | ±20 |     | V    |
| η      | Power efficiency             |  |     | 90  |     | %    |

LDD-1321 Datasheet 5291C



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| Output Monitoring (IOUT Resolution is 1.46 mA; UOUT Resolution is 6.1 mV) |           |          |  |   |   |   |
|---|-----------|----------|--|---|---|---|
| IOUT Read   | Precision | @ 3.8 A  |  | 1 | 5 | % |
| UOUT Read   | Precision | @ 15.0 V |  | 1 | 3 | % |

## Attaching the device to the LDD-1321

This step is necessary if you buy the PWR-1191 separately from the LDD-1321.

Always perform this operation with the LDD-1321 disconnected from the power supply.

The board must be inserted with the correct orientation. The screw holes shown in the picture provide a reference and can optionally be used to secure the two boards together (not required for static applications).

An incorrect orientation of the PWR-1191 can damage the devices upon turning on the power. Damage due to incorrect assembly is not covered by warranty. In case of doubt, please refer to support before proceeding.





## **Device Connectors**

## **Connector configurations**

-SCREW: X1, X6, X7, X5, X2 are populated with screw headers and X8 is populated with a connector. See connector details below.

-PIN: X1, X6, X7, X5, X2 and X8 are populated with 2.54 mm pin headers on the bottom side of the board.

-NC: X1, X6, X7, X5, X2 and X8 are not populated.

Customized configurations available on request.

## **Connector Overview**



-SCREW version pictured for reference, top view. Connector locations analogous in other versions.

## X1

Screw terminal: stripping length 6.5 mm, wire section  $0.05 \div 2.5~mm^2$  . No connector or pin: 2.54 mm pitch pads/pins.

| Pin | Name | Description   |
|-----|------|---------------|
| 1   | VIN  | Power Input + |
| 2   | GND  | Power Input – |

## X6

Screw terminal: stripping length 5 mm, wire section  $0.05 \div 1~mm^2$  . No connector or pin: 2.54 mm pitch pads/pins.

| Pin | Name         | Description   |
|-----|--------------|---|
| 1   | 5V           | 5V supply for ancillary circuits  |
| 2   | GND          | GND connection for ancillary circuits                                     |
| 3   | 3.3V         | 3.3V supply for ancillary circuits  |
| 4   | RS485 1 A/D+ | RS485 communication interface.  |
| 5   | RS485 1 B/D- |   |
| 6   | RS232 TTL RX | RS232 TTL communication interface.  |
| 7   | RS232 TTL TX |   |
| 8   | GND          | GND connection for communication interfaces. Internally shorted to pin 2. |



| 9  | CAN1 H | CAN communication interface. Firmware feature available from FWv1.10. |
|----|--------|---|
| 10 | CAN1 L |   |

## X7

Screw terminal: stripping length 5 mm, wire section  $0.05 \div 1 \text{ mm}^2$  . No connector or pin: 2.54 mm pitch pads/pins.

| Pin | Name   | Description                             |
|-----|--------|---|
| 1   | GPIO1  | Configurable digital input/output pins. |
| 2   | GPIO2  |   |
| 3   | GPIO3  |   |
| 4   | GPIO4  |   |
| 5   | GPIO5  |   |
| 6   | GPIO6  |   |
| 7   | GPIO7  |   |
| 8   | GPIO8  |   |
| 9   | GPIO9  |   |
| 10  | GPIO10 |   |

#### Х3

Mini USB type B. ID pin not connected.

#### X4

Reserved. Do not connect.

## X5

Screw terminal: stripping length 5 mm, wire section  $0.05 \div 1 \ mm^2$  .

## No connector or pin: 2.54 mm pitch pads/pins.

| Pin | Name     | Description  |
|-----|----------|--|
| 1   | SYNC OUT | Reserved. Do not connect.  |
| 2   | AIN-     | Differential analog input, negative terminal.                          |
| 3   | AIN+     | Differential analog input, positive terminal.                          |
| 4   | AGND     | Ground connection for ancillary analog circuits.                       |
| 5   | PDC      | Photodiode cathode terminal. Must be independent from GND (floating).  |
| 6   | PDA      | Photodiode anode terminal. Internally connected to GND.                |
| 7   | LDC      | Laser diode cathode terminal. Must be independent from GND (floating). |
| 8   | LDA      | Laser diode anode terminal. Must be independent from GND (floating).   |

## X2

Screw terminal: stripping length 5 mm, wire section  $0.05\div1~mm^2$  . No connector or pin: 2.54 mm pitch pads/pins.

| Pin | Name | Description   |
|-----|------|---|
| 1   | TEC- | TEC negative output, only available with PWR-1191 expansion board.                        |
| 2   | TEC+ | TEC positive output, only available with PWR-1191 expansion board.                        |
| 3   | T2B  | Resistive temperature sensor input 2 terminal B. Internally connected to GND.             |
| 4   | Т2А  | Resistive temperature sensor input 2 terminal A. Must be independent from GND (floating). |
| 5   | T1B  | Resistive temperature sensor input 1 terminal B. Internally connected to GND.             |
| 6   | Т1А  | Resistive temperature sensor input 1 terminal A. Must be independent from GND (floating). |

#### X8

Populated with connector in -SCREW version of the device, compatible mating part: Molex 0022013027 with precrimped leads 0797580015.

No connector or pin: 2.54 mm pitch pads/pins.

| Pin | Name       | Description              |
|-----|------------|--------------------------|
| 1   | Interlock+ | Interlock positive input |
| 2   | Interlock– | Interlock negative input |



If the connector is not used, the interlock can be deactivated via the DIP switch.

## M1-M6 & M8

Mounting holes. Internal capacitive connection to GND. M1 and M4: 1 M $\Omega$  connection to GND.



## **Mechanical Information**



All dimensions nominal.

Connector pads: 2.54 mm pitch, compatible with 2.54mm pin headers.

Mounting holes nominal diameter: 3.05 mm (compatible with M3 screws).

3.17 mm spacer on the bottom side.



3D models of the device are available on our website or on request.



## **Ordering Information**



The PWR-1191 module is sold as a separate item.

Laser diode, temperature probes, power supply and mating connectors not included.

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