

# Datasheet – TEC Controller TEC-1162 (±5 A / ±56 V)



### Support / First Steps

Meerstetter Engineering provides technical support for all products and helps you to integrate a product into your solution. Most of your questions should be solved by reading the provided <u>user manuals</u> of the corresponding product or the <u>FAQ</u> (frequently asked questions).

For further help or if you have any other questions, please do not hesitate to contact us. We are happy to help you. You can contact us by email <u>support@meerstetter.ch</u>.

### Meerstetter's Product Family Compatibility

The Meerstetter LDD- and TEC-Families have been developed to work along with each other. They share the same platform bus, communication protocol and hardware architecture. See Table for an Overview over the LDD- and TEC-Families.

LDD-Family		
LDD-1321	0-1.5 A / 0-14 V	CW, Add on TEC Controller available
LDD-1301	0-20 A / 0.5-45 V	1 ms - CW
LDD-1303	0-20 A / 1-120 V	1 ms - CW
LDD-1137	0-75 A / 0-70 V	0.5 µs - CW, modulated, QCW and pulsed modes
LDD-1124-SV	0-1.5 A / 0-15 V	1 µs - CW, modulated, QCW and pulsed modes
LDD-1121-SV	0-15 A / 0-15 V	1 µs - CW, modulated, QCW and pulsed modes
LDD-1125-HV	0-30 A / 0-27 V	1 µs - CW, modulated, QCW and pulsed modes
TEC-Family		
TEC-1092	±1.2 A / ±9.6 V	Micro, single channel
TEC-1091	±4 A / ±21 V	Small, single channel
TEC-1089-SV	±10 A / ±21 V	Medium, single channel
TEC-1162	±5 A / ±56 V	Medium-high, single channel
TEC-1090-HV	±16 A / ±30 V	Large, single channel
TEC-1163	±25 A / ±56 V	Extra-large, single channel
TEC-1161-4A	2 x (±4 A / ±21 V)	Small, dual channel
TEC-1161-10A	2 x (±10 A / ±21 V)	Medium, dual channel
TEC-1122-SV	2 x (±10 A / ±21 V)	Medium, dual channel
TEC-1166	2 x (±5 A / ±56 V)	Medium-high, dual channel
TEC-1123-HV	2 x (±16 A / ±30 V)	Large, dual channel
TEC-1167	2 x (±25 A / ±56 V)	Extra-large, dual channel

## Thermoelectric Cooling Temperature Controller

TEC Controller / Peltier Driver up to ±5 A / up to ±56 V

### **OEM TEC Controller**



#### **Description:**

The TEC-1162 is a specialized TEC Controller/power supply able to precision-drive one Peltier element.

It features a true bipolar DC current source for cooling / heating, three temperature monitoring inputs (1x high resolution, 2x low resolution) and intelligent PID control with auto-tuning. The TEC-1162 is fully digitally controlled, it's hard- and firmware offer numerous communication and safety options.

The included PC-Software allows configuration, control, monitoring and live diagnosis of the TEC Controller via USB, RS232 TTL and RS485. All parameters can be saved to non-volatile memory.

For the most straightforward applications, only a power supply, a Peltier element and at least one temperature sensor need to be connected to the TEC-1162. After power-up the unit will operate according to pre-configured values. (In stand-alone mode no control interface is needed.)

The TEC-1162 can handle either Pt100, Pt1000, NTC or Voltage temperature probes. For highest precision and stability applications a Pt100 / 4-wire input configuration is recommended. Analog measurement circuit is factory calibrated.

Low resolution temperature inputs allow the connection of NTC probes that are located on the heat sinks of the Peltier elements. This additional data is used to compensate for parasitic thermal conduction of Peltier elements. Also, it allows the control of external heat sink cooling fans.

The heating and cooling power is optimized by proprietary thermal management routines based on power balance models (for Peltier elements and resistive heaters).

Further functionality includes: Smooth temperature ramping, thermal stability indication and auto gain (NTC probes). The PC-Software allows data logging and configuration import/export.

#### Features

#### Input Characteristics:

• DC Input Voltage: 11.5 to 63 V

#### **Output Characteristics:**

- Voltage: up to ± 56 V
- Current: up to ± 5 A

#### Main Features:

- Temperature Sensor Types: Pt100, Pt1000, NTC, Voltage
- Temperature Precision / Stability: < 0.01 °C
- Temperature Control & Measurement Frequency: 1 Hz, 10 Hz, 90 Hz
- Communication bus compatible
- Configuration / Diagnosis over all communication interfaces with PC Software
- Measurement Inputs freely assignable to any Output Channel
- Bipolar output channels can be split into unipolar channels

#### **Operation Modes:**

- Stand-alone operation
- Remote-controlled over USB, RS485 (Half-Duplex), RS232 TTL, CANopen CiA 301, I/O
- Script-controlled over lookup table (thermal cycling)

#### **Driver Modes:**

- DC power supply (bipolar)
- Temperature control: PID settings, auto tuning, optional cool/heat-only or resistor heating modes

#### Special Requirements / More Information:

• Please contact us for additional information or customization.

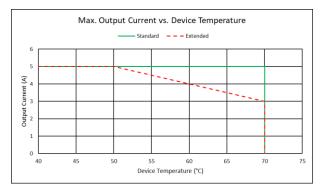


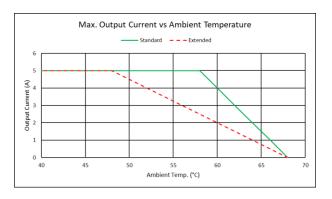
#### **General Characteristics**

Absolute Maximum Rati	ngs
Supply voltage (DC)	70 V
Supply voltage (DC)	10 V

Operating Ratings	
Temperature	-40 – 70 °C
Humidity	5 – 95 %
Turniaity	non-condensing

### **Operating Characteristics**

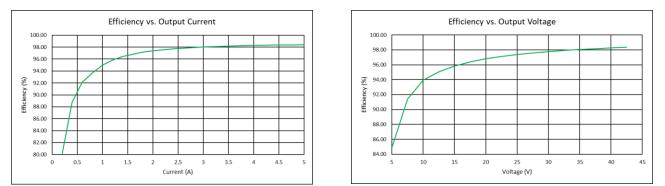




#### Note:

Standard or Extended Device Temperature Mode can be set as software setting. No forced air flow was present.

### Efficiency



#### Note:

The Efficiency measurements were done at 48 V input voltage, an output voltage of 44 V, an output current of 5 A and device temperature of 60°C unless otherwise noted. The ambient temperature was 23°C, no forced air flow was present.



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#### **Electrical Characteristics**

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
DC Power	Supply Input:				•	-
UIN	Supply voltage	Measured directly on power input termi- nals	11.5		63	V
UIN Ripple	Ripple tolerance	U <sub>IN</sub> never below U <sub>IN min</sub> or above U <sub>IN max</sub>			300	mV <sub>PP</sub>
l <sub>IN</sub>	Max input current	Hint: Software limitation			6	Α
Output (pe	r Channel):					
Іоит	Bipolar current				±5	Α
Uout	Bipolar voltage	U <sub>OUT</sub> is maximum ~ 0.90 * U <sub>IN</sub>			±56	V
Іоит	Unipolar current <sup>1</sup>				5	Α
Uout	Unipolar voltage 1	U <sub>OUT</sub> is maximum ~ 0.90 * U <sub>IN</sub>			56	V
UOUT Ripple	Voltage ripple	@ 5 A			30	$mV_{PP}$
System Ch	aracteristics:					
η <b>50%</b>	Power efficiency	@ 50% load (28 V, 5 A)		96		%
η100%	Power efficiency	@ 100% load (56 V, 5 Å)		98		%
Output Mo	nitoring: (Iout Resolut	ion is 3.7 mA; UOUT Resolution is 17.6 mV)				
OUT Read	Precision	@ 4.8 A		1	5	%
UOUT Read	Precision	@ 30.0 V		1	3	%

<sup>1</sup> In unipolar mode, the total output power is doubled in comparison to the bipolar mode, but the controller input current is limited to  $I_{IN}$ , which limits the total available output power. The controller limits the output current for each channel dynamically if the max input current limit is reached.

### **Output Safety Characteristics**

Unless otherwise noted: T<sub>A</sub> = 25 °C, U<sub>IN</sub> = 48 V

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Output Sta	ge Protection Delays:					
toff	Short circuit	Full load condition		10	30	μs
toff	Power system limits	Current and voltage limits			200	μs
	ge Current Supervisio					
OUT DIFF	Error threshold			500		mA

### High Resolution Temperature Measurement Characteristics (NTC Probes)

NTC thermistor resistive input characteristics translate into temperature ranges valid for only one type of NTC probe. Below example is given in the case of an NTC B25/100 3988K R25 10k temperature sensor.

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
RHR, RANGE	ADC auto gain		73		1 M	Ω
	PGA = 1 or 8 or 32	Corresponding temperature range	194.3 to -5		.5	°C

R<sub>HR, RANGE</sub> is the resistance range of the NTC sensor.

### High Resolution Temperature Measurement Characteristics (Pt100 and Pt1000 Probes)

Measurement co	onfiguration = 23 bit / 4-wire /	unshielded cable <50 mm				
Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Thr, range	Range	Range is extendable upon request. Extended measurement range is -193 °C +787 °C	-220		+200	°C
THR, PREC	Precision	(EN 60751 / IEC 751)		5		mK
THR, COEFF	Temp. coefficient	Relative to device temperature			1.6	mK/K
T <sub>HR</sub> , NOISE	Value noise	Reference measurement fluctuations while output stage operating @ 70 % load		5		mK
Thr, rep	Repeatability	Repeated measurements of reference re- sistors after up to 3 days		8		mK



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### High Resolution Temperature Measurement Characteristics (Voltage Measurement VIN1/2)

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
VSENS, DIFF	Range	Differential input voltage Temperature range depends on sensor used	-2.039		2.039	V
VHRUX, ABS	Range	Absolute input voltage	-0.1		5.1	V

#### Low Resolution Temperature Measurement Characteristics (NTC only)

T<sub>A</sub> = 25 °C, measurement configuration = 12 bit / 2-wire / unshielded cable <50 mm, °T probe = NTC B25/100 3988K R25 10k

Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
RLR, RANGE	Range		83		182413	Ω
	-	Corresponding temperature range		-30 to 187		°C

## General Purpose Digital I/O Characteristics (GPIO1 ... GPIO10)

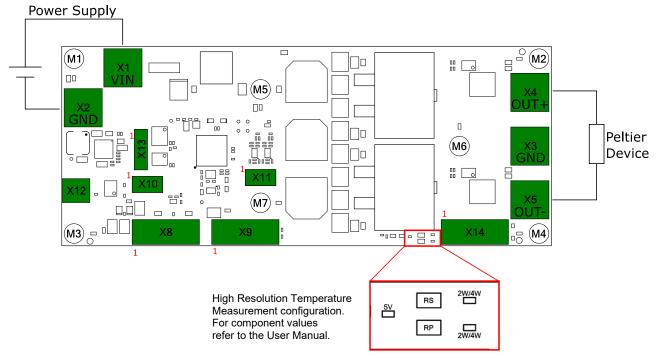
Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Input Char (Microprocess	racteristics: sor)					
UIH	Logic high input threshold		2.38			V
U⊫	Logic low input threshold				0.93	V
UIMAX	Maximum input voltage		-0.5		5.5	V
Output Ch (Microprocess	aracteristics:					
Uон	Logic high output voltage	Output current 8 mA	2.8		3.3	V
U <sub>OL</sub>	Logic low output voltage	Input current 8 mA			0.4	V
Zout	Output impedance			50		Ω
Іоит	Output sink or source current			± 8	± 20	mA
ESD Prote (Between Pro	ection: pressor and Connector)					
V <sub>PP</sub>	ESD discharge	IEC61000-4-2		18		kV
RA	Series resistance		85	100	115	Ω

#### Auxiliary Connector X8, X9, X10 Power Supply Output Characteristics

Unless otherwise	e noted: T <sub>A</sub> = 25 °C					
Symbol	Parameter	Test Conditions / Hints	Min	Тур	Max	Units
Output Cha	racteristics:					
Uout	Output voltage	Output current 50 mA	4.4	4.5	5	V
Іоит	Output current	Sum of output currents of X8, X9 and X10	0	150	200	mA



## **PCB-Overview**



### Connector X1 – X5

Parameter	Min	Тур	Max	Units
Matching screw		M4x6		
Tightening torque		2.2		Nm

### Connector X8, X9, X14 TB (Terminal Block) version

Matching Receptacle: Würth WR-TBL Series 382. Würth Part Number 691381000008. Pin 1 is marked in red.

Parameter	Min	Тур	Max	Units
Wire thickness (	0.2		1.5	mm <sup>2</sup>

For pinout description: see next paragraph.

### Connector X8, X9, X14 CON version

Matching Receptacle: Molex Nano-Fit. Molex Part Number 1053071208. Pin 1 is marked in red.

Pinout Com Connector X8 (TB and CON version)					
PIN 1	+5V	PIN 5	RS232 TTL TX		
PIN 2	GND	PIN 6	RS232 TTL RX		
PIN 3	RS485 1 A/D+	PIN 7	CAN1 H		
PIN 4	RS485 1 B/D-	PIN 8	CAN1 L		

Pinout GPIO	Connector X9 (TB and CON version)		
PIN 1	+5V	PIN 5	GPIO 3
PIN 2	GND	PIN 6	GPIO 4
PIN 3	GPIO 1	PIN 7	GPIO 5
PIN 4	GPIO 2	PIN 8	GPIO 6

Pinout Temp Measurement Connector X14 (TB and CON version)				
PIN 1	HR Temp 1 IA	PIN 5	LR Temp 1 A	
PIN 2	HR Temp 1 IB	PIN 6	LR Temp 1 B	
PIN 3	HR Temp 1 UA	PIN 7	LR Temp 3 A	
PIN 4	HR Temp 1 UB	PIN 8	LR Temp 3 B	



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#### Connector X10, X11

Matching Receptacle: Würth Mini Module. Würth Part Number 690157000472. Pin 1 is marked in red.

Pinout Aux Com Connector X10				
PIN 1	+5V	PIN 3	CAN2 H (CAN2 is not active)	
PIN 2	GND	PIN 4	CAN2 L (CAN2 is not active)	

Pinout Aux GPIO Connector X11				
PIN 1	GPIO 7	PIN 3	GPIO 9	
PIN 2	GPIO 8	PIN 4	GPIO 10	

#### **Connector Specifications X12**

The Mini USB Connector X12 can be used to communicate with the TEC Controller using the meCom communications protocol or the software. It is electrically isolated.

### **Connector Specifications X13**

The Connector X13 can be used to connect one of the OLED Displays available from Meerstetter (DPY-1113, DPY-1114 or DPY-1115).

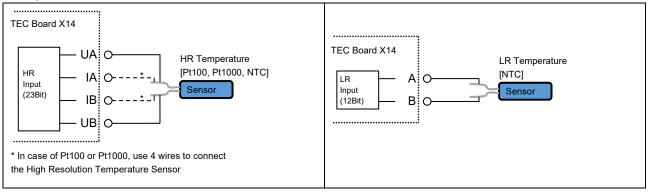
#### **Temperature Measurement Configuration**

The Jumpers "2W/4W" are used for the 2 Wire / 4 Wire configuration. For the values of  $R_S$  and  $R_P$  please refer to the TEC Controller User Manual.

### Mounting Holes M1 – M7

All Mounting holes have a Diameter of 3.05mm.

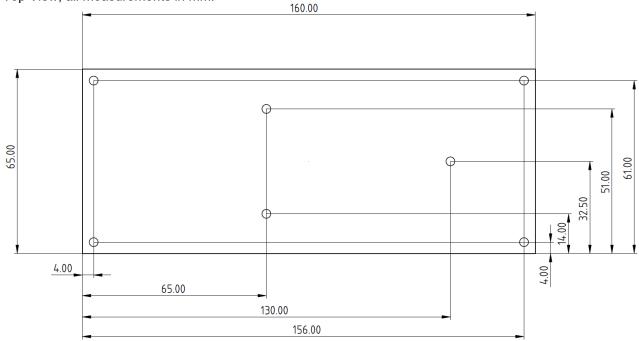
### **Temperature Sensor Connection X14**





## **Dimensions and Mounting Hole Positions**

Top View, all measurements in mm.





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## **Operation-Modes / Theory of Operation**

The TEC-1162 is an OEM precision TEC Controller that is available with Terminal Blocks and with connectors. Its basic operation status is visually indicated by on-board green and red LEDs and their blinking pattern.



CON locking Connector equipped version

(Best suited for series production)



TB Terminal Block equipped version

(Best suited for prototyping, commissioning and small series. **Attention**: Counter parts for Terminal Blocks will not be shipped with the device!)

Status information can be polled at any time by industry standard connections RS485, RS232 TTL, CANopen or by USB. The TEC-1162 can also operate in a remotely controlled manner, with parameters adjusted on the fly. Scripting capability by sequential lookup table read-out is supported.

Configured as a DC power-supply, the TEC-1162 can handle current and voltage settings. In the remote-control case, temperature data may be passed on to be processed by the host.

Configurable parameters further include sensor linearization (Pt100 / Pt1000) and Steinhart-Hart modeling (NTC), temperature acquisition hardware calibration, Peltier element modeling, PID controller auto tuning, nominal temperature ramping, current, voltage and temperature limits, error thresholds, etc. Please refer to the TEC Controller User Manual (Document 5216) for further information.



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#### TEC-1162 Ordering Information, Hardware Configuration Example Configuration: TEC-1162-PT100-TB-CSX TEC Model: **High Resolution Sensor Type:** Terminal Configuration: Customer Specific Hardware: - TEC-1162 - PT100 (4 Wire) - TB (Terminal Block) - Indicates a Customer Specific - PT1000 (4 Wire) CON (Connector) Hardware Configuration - NTC (2 Wire) Normally left blank - VIN1 - VIN2 High Resolution Sensor Type: NTC: By default, we mount an NTC1M. If you require an older version (NTC18K, NTC39K or NTC56K), please write which one you need in the comment section of your order or contact us: contact@meerstetter.ch. Thermocouple: To use our TEC Controllers with thermocouples type K, you need a TCI-1181 in addition to the TEC Controller with a VIN1 or VIN2 High Resolution Sensor Type configuration. **Display Unit:** It is possible to connect a small or big OLED 2x16 / 4x20 character display directly to the X11 connector of the device. Please visit the DPY-111x product pages on our website for further information.

#### Customization:

Many hardware and software features of the TEC-1162 are customizable upon request. Please contact Meerstetter Engineering with your enquiry.

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Meerstetter Engineering GmbH (ME) reserves the right to make changes without further notice to the product described herein. Information furnished by ME is believed to be accurate and reliable. However typical parameters can vary depending on the application and actual performance may vary over time. All operating parameters must be validated by the customer under actual application conditions.



**Change History** 

Date of change	Version	Changed/ Approved	HW-Ver- sion	Change / Reason
6 July 2023	A	HS / ML	v1.10	Document Created
13 December 2023	В	LS / MR	v1.20	Add: Front Page
18 October 2024	С	XF / ML	v1.20	<ul> <li>Add: New Main Feature: Measurement Inputs are freely assignable to any Output Channel</li> </ul>
				<ul> <li>Add: New Main Feature: Bipolar output channels can be split into unipolar channels</li> </ul>
				<ul> <li>Add: "Unipolar current per channel" and "Unipolar voltage per channel" specifications in "Electrical Characteristics" section</li> </ul>
				<ul> <li>Add: "Max Input Current (I<sub>IN</sub>)" specification in "Electrical Characteristics" section</li> </ul>
				<ul> <li>Mod: Specified that the RS485 Data Interface only sup- ports Half-Duplex communication</li> </ul>
				<ul> <li>Del: "Important note" regarding GPIO 9/10 and Low reso- lution temp. measurement 3 not being available removed as they are available as of firmware v6.00</li> </ul>